

Technical Data Sheet

Ferro Pp TPP34AN54NA

Polypropylene
LyondellBasell Industries
Engineering Plastics

General		
Filler / Reinforcement	• Talc, 34% Filler by Weight	
Additive	• Impact Modifier	
Features	• Impact Modified	
Forms	• Pellets	
Processing Method	• Injection Molding	

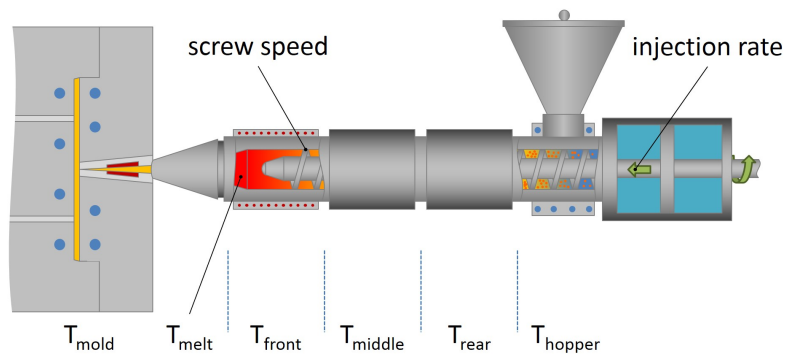
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.18	1.18 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield, 73°F (23°C))	4300 psi	29.6 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	15 %	15 %	ASTM D638
Flexural Modulus			ASTM D790
1% Secant : 73°F (23°C)	403000 psi	2780 MPa	
Tangent : 73°F (23°C)	495000 psi	3410 MPa	
Flexural Strength (Yield, 73°F (23°C))	7300 psi	50.3 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.80 ft·lb/in	43 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	16 ft·lb/in	850 J/m	ASTM D4812
Gardner Impact	40.0 in·lb	4.52 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	235 °F	113 °C	
264 Psi (1.8 Mpa), Unannealed	145 °F	62.8 °C	

Additional Information			
Filler Content, ASTM D2584: 34%			

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.